

HDG – Vent & Drain Hole Layout

PCE-T12 · Portal frame

6 holes · min Ø 12mm

Legend:

- VENT only — air escape (top)
- DRAIN only — zinc out (bottom)
- VENT + DRAIN — corners / nodes

RHS 100×100×4 portal · 1000 mm

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HOLE INVENTORY

NO.	TYPE	NOTE	✓
1	VENT	Top-left node — far side when hung	☐
2	VENT	Top-right node — far side when hung	☐
3	V+D	Left cross-member intersection	☐
4	V+D	Right cross-member intersection	☐
5	DRAIN	Bottom-left node — near side	☐
6	DRAIN	Bottom-right node — near side	☐

Piece ID	PCE-T12
Min. hole Ø	12 mm
Total holes	6 (2 vent · 2 drain · 2 V+D)
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Generated by HDG Vent & Drain Hole Planner — developed by Aladdin Mohammed

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